



## Material - ONORM GX12Cr12

## Standard Specification for Steel Castings for General Engineering Purposes

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - ONORM GX12Cr12 Steel Castings for General Engineering Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.		
Silicon	Si %	1.000 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	1.000 max.		alizing or Hardoning and
Phosphorus	P %	0.035 max.		•
Sulphur	S %	0.025 max.		
Chromium	Cr %	11.500 - 13.500		
Nickel	Ni %	1.000 max.		
Molybdenum	Mo %	0.500 max.		
Copper	Cu %	0.300 max.	Mechanical Properties	
Vanadium	V %	0.080 max.	Tensile Strength in Mpa	620 min.
Iron	Fe %	Balance	Yield Strength in Mpa	450 min.
-	-		Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-		Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	20 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
410C21	BS	British	Casting	
1.4008	ONORM	Australia	Casting	
1.4011	ONORM	Australia	Casting	
GX7CrNiMo12-1	ONORM	Australia	Casting	
1.4008	EN	European Union	Casting	
1.4011	EN	European Union	Casting	
GX12Cr12	EN	European Union	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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